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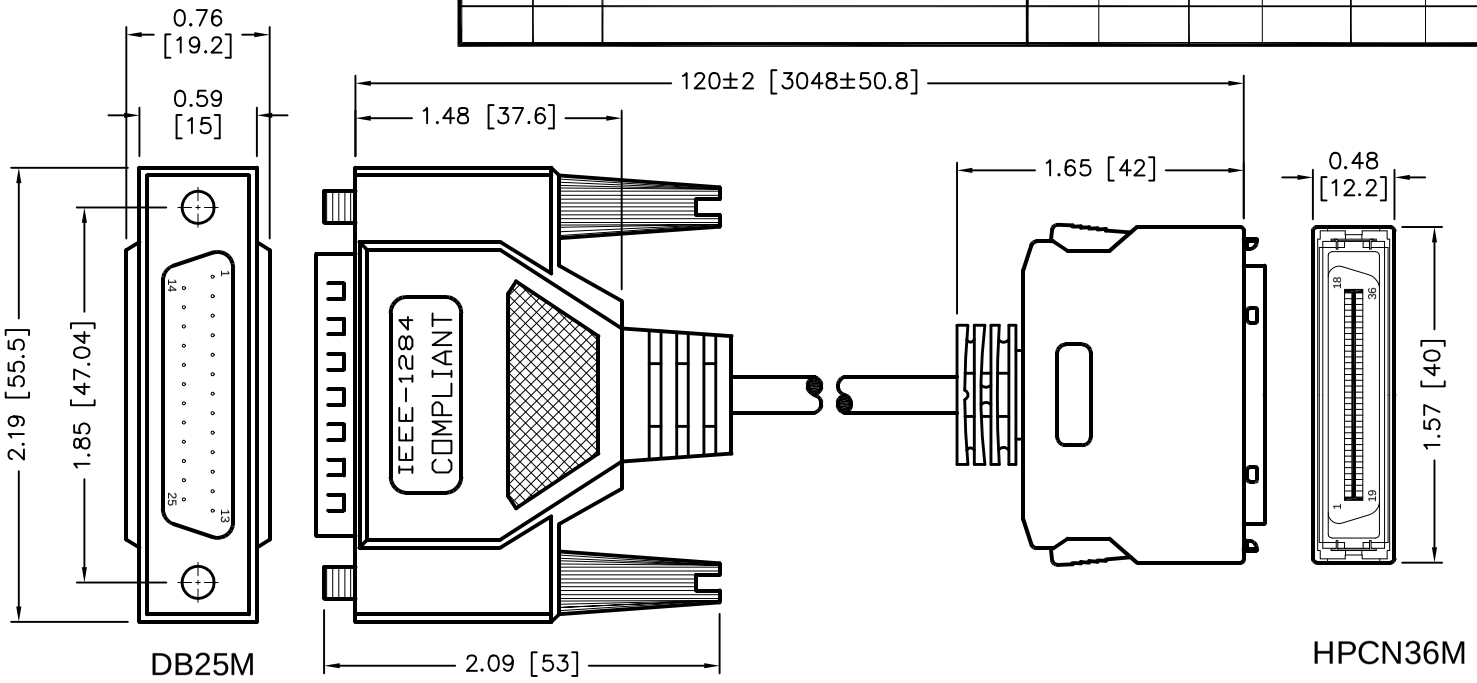
REVISIONS								
DCP #	REV	DESCRIPTION	DRAWN	DATE	CHECKD	DATE	APPRVD	DATE
1042	A	RELEASED	HYO	12/12/01	JWM	12/13/01	DJC	12/13/01

DOC. NO. SPC-F005 * Effective: 12/21/98 * DCP No: 680

PIN OUTS

DB25 MALE	COLOR WIRE	HPCN36 MALE
11	BLACK	1
13	BROWN	2
10	RED	3
15	ORANGE	4
12	YELLOW	5
2	GREEN	6
3	BLUE	7
4	PURPLE	8
5	WHITE	9
6	GRAY	10
7	PINK/RED	11
8	ORANGE/RED	12
9	YELLOW/RED	13
16	LIGHT-GREEN	14
1	LIGHT-BLUE	15
17	WHITE/RED	16
14	PINK	17
23	BLACK/WHITE	19
24	BROWN/BLACK	20
24	RED/BLACK	21
23	ORANGE/BLACK	22
24	YELLOW/BLACK	23
19	GREEN/BLACK	24
19	BLUE/BLACK	25
20	PURPLE/BLACK	26
20	WHITE/BLACK	27
21	GRAY/BLACK	28
21	PINK/WHITE	29
22	ORANGE/WHITE	30
22	YELLOW./WHITE	31
25	LIGHT-GREEN/BLACK	32
18	LIGHT-BLUE/BLACK	33
25	RED/WHITE	34
25	PINK/BLACK	35
N/C	GRAY/RED	18
N/C	GRAY/WHITE	36
SHELL		SHELL

SPC-F005.DWG



Specifications:

1. Molded connector end requirements:
   - A) Inner mold using PE
   - B) Copper foil wrap and 360° solder to connector
   - C) PVC - 45P, Beige
2. Cable:
   - 28AWG (7/0.127), 18 Pairs
   - Drain Wire (7/0.163)
   - Tin braid shield
   - Jacket: 80°C PVC, OD = Ø7.5±0.15mm
   - Color: Beige
3. Thumbscrew: Male 4X47mm, Nickel plating
4. Connectors:
   - DB25 Pin Male, Nickel plating. Insulator Color: Black
   - HPCN36 Pin Male, Nickel plating. Insulator Color: Black

DISCLAIMER:
ALL STATEMENTS AND TECHNICAL INFORMATION CONTAINED HEREIN ARE BASED UPON INFORMATION AND/OR TESTS WE BELIEVE TO BE ACCURATE AND RELIABLE. SINCE CONDITIONS OF USE ARE BEYOND OUR CONTROL, THE USER SHALL DETERMINE THE SUITABILITY OF THE PRODUCT FOR THE INTENDED USE AND ASSUME ALL RISK AND LIABILITY WHATSOEVER IN CONNECTION THEREWITH.

UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE FOR REFERENCE PURPOSES ONLY.

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SPC TECHNOLOGY

DRAWING TITLE: IEEE 1284 PRINTER CABLE, 10 FT, DB25PM/HPCN36M

SIZE	DWG. NO.	ELECTRONIC FILE	REV
A	SPC10448	19C8277.DWG	A

SCALE: NTS | U.O.M.: INCHES [mm] | SHEET: 1 OF 1